



# Thermostatic(Bimetallic)Steam Trap

Thermostatic(Bimetallic)Steam Trap SHT1



### **Technical Parameter**

Nominal pressure	PN25
Max. allowable pressure(Shell)	1.6MPa /250°C
Max. allowable temperature(Shell)	350°C/1.46MPa
Factory steam action test	>3 times/1.6MPa
Max. operating pressure	1.6MPa
Max. operating temperature	350°C
Factory cold test pressure	3.8MPa
Air test	2.0MPa

#### **Material List**

Bonnet: 420

Body: 420

Disc: 440C+304

Other internal parts: 304

Seat: 420

# **Working Principle**

- •The working principle of the bimetallic trap is to rely on the different temperature between saturated steam and condense water.
- •When the set temperature is reached, the condensed water is continuously removed.

### **Features**

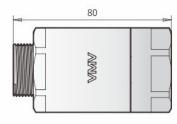
- •The valve body and valve bonnet are all made of forged steel A105.
- •The valve disc and valve seat are made of special stainless steel with heat treatment. The disc hardness is as high as HRC55, which improves the service life of the trap.
- •Imported bimetallic ensure precise temperature control.
- •The closing system adopts high-precision wire sealing structure.
- Built-in filter makes the trap work in a clean environment.
- · The back pressure rate is as high as 50% or more.

#### **Technical Standard**

- •GB/T12250-2005 Steam Traps Terminology Marking Structure Length
- •GB/T22654-2008 Technical Conditions for Steam Trap
- •GB/T12251-2005 Test Methods for Steam Trap
- •ISO 6948 Automatic steam trap

Production and performance characteristic tests

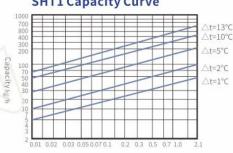
# **Structure Diagram**



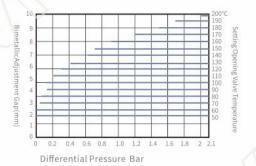


Connection Type: RC3/4" 1/2" 3/8"

## **SHT1 Capacity Curve**



Differential Pressure Bar





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