

# Thermodynamic (Disc) Steam Trap

### STD42 Thermodynamic (Disc) Steam Trap



### **Technical Parameter**

Nominal pressure	PN63
Max. allowable pressure (Shell)	6.27MPa/200°C
Max. allowable temperature (Shell)	450°C/2.6MPa
Factory steam action test	>3次/1.6MPa
Max. operating pressure	4.2MPa
Max. operating temperature	350°C
Factory cold test pressure	9.5MPa
Air test	2.0MPa

#### **Material List**

Bonnet: A105/F304/F316

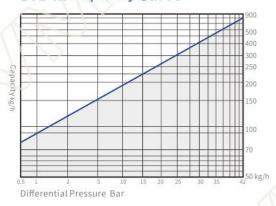
Disc: 440C+304

Body: A105/F304/F316

Other internal parts: 304

Seat: 440c

#### STD42 Capacity Curve



# **Working Principle**

- Depends on the difference of steam and liquid flow rate
- Exclude saturated condensate

#### **Features**

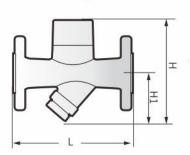
- •The valve body and valve bonnet are all made of forged steel.
- •The valve disc and valve seat are made of special stainless steel, which is heat treated And aging treatment, no deformation and wear resistance under high temperature and high pressure, improve the service life of the trap.
- \*Stainless steel insulation cover to isolate and slow down heat loss and prevent the trap from emptying up phenomenon.
- The fluid channel of the internal structure is designed strictly according to Bernoulli's equation, and the structure is reasonable.
- Built-in filter makes the trap work in a clean environment.
- The back pressure rate is as high as 80% or more.
- To exclude low temperature traps with large subcooling degree, it needs to be customized.

#### **Technical Standard**

- •GB/T12250-2005 Steam Trap Terminology Marking Structure Length
- •GB/T22654-2008 Technical Conditions for Steam Trap
- •GB/T12251-2005 Test Methods for Steam Trap
- •ISO 6948 Automatic steam trap

Production and performance characteristic tests

# **Structure Diagram**





#### Structural Dimension Table

Model	Size	L	Н	H1	W	Weight
STD42T	DN15-25	90	126	68	55	1.8 Kg
STD42W	DN15-25	90	126	68	55	1.8 Kg
STD42F	DN15-25	150	126	68	55	5.5Kg

Suitable for saturated or superheated steam pipeline drainage



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