



# Thermodynamic (Disc) Steam Trap

Thermodynamic (Disc) Steam Trap STD16



### **Technical Parameter**

Nominal pressure	PN25
Max. allowable pressure (Shell)	2.45MPa/200°C
Max. allowable temperature (Shell)	450°C/1.03MPa
Factory steam action test	>3 times/1.6MPa
Max. operating pressure	1.6MPa
Max. operating temperature	350°C
Factory cold test pressure	3.8MPa
Air test	2.0MPa

#### **Material List**

Bonnet: A105/F304/F316

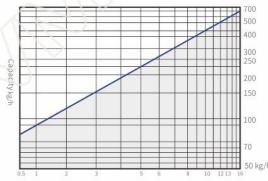
Disc: 440C

Body: A105/F304/F316

Other internal parts: 304

Seat: 440C

## STD16 Capacity Curve



Differential Pressure Bar

## **Working Principle**

- Depends on the difference of steam and liquid flow rate
- Exclude saturated condensate

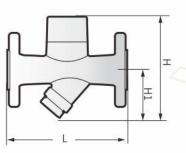
#### **Features**

- •The valve body and valve bonnet are all made of forged steel.
- •The valve disc and valve seat are made of martensitic stainless steel. After heat treatment and aging treatment, they are not denatured and wear-resistant under high temperature and high pressure, which improves the service life of the trap.
- •Stainless steel insulation cover to isolate and slow down heat loss and eliminate invalid actions.
- The fluid channel of the internal structure is designed strictly according to Bernoulli's equation, and the structure is reasonable.
- Built-in filter makes the trap work in a clean environment.
- The back pressure rate is as high as 80% or more.
- To exclude low temperature traps with large subcooling degree, it needs to be customized.

#### **Technical Standard**

- •GB/T12250-2005 Steam Trap Terminology Marking Structure Length
- -GB/T22654-2008 Technical Conditions for Steam Trap
- •GB/T12251-2005 Test Methods for Steam Trap
- •ISO 6948 Automatic steam trap
  Production and performance characteristic tests

## **Structure Diagram**





#### **Structural Dimension Table**

unit (mm

Model	Size	L	Н	H1	W	Weight
STD16T	DN15-25	90	120	68	48	1/1.5Kg
STD16W	DN15-25	90	120	68	48	1/1.5Kg
STD16F	DN15-25	150	120	68	48	2.5-3Kg

·Suitable for drainage of saturated or superheated steam pipelines.



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