

Pilot Inverted Bucket Steam Trap

SBT60 Pilot Inverted Bucket Steam Trap



Technical Parameter

Nominal pressure	PN40
Max. allowable pressure (Shell)	3.92MPa/200°C
Max. allowable temperature (Shell)	450°C/1.66MPa
Factory steam action test	>3 times/1.6MPa
Max. operating pressure	3.2MPa
Max. operating temperature	350°C
Factory cold test pressure	6.0MPa
Air test	2.0MPa

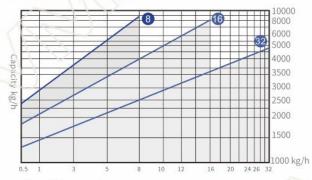
Material List

Bonnet: WCB/CF8/CF8M Disc: 440C+304

Body: WCB/CF8/CF8M Other internal parts: 304

Seat: 420

SBT60 Capacity Curve



differential pressure bar

Working Principle

- · Based on the differential density of steam and liquid.
- the main valve is guided to open through the pilot valve, and the capacity is large.

Features

- •The valve body and valve cover are all made of forged steel/cast steel.
 •Internal parts are all made of stainless steel and added with anti-wear allowance, extend trap life.
- •U-shaped flow channel design, to achieve water sealing effect, no leakage of steam.
- Reliable flexible closure system with patented technology, no steam leakage.
- · Install anti-water hammer device.
- Built-in check valve, suitable for superheated steam environment.
- Built-in filter allows the steam trap to work in a clean environment.
- •Select different capacity curves according to the pressure difference to increase the capacity
- The back pressure rate is as high as 90% or more.
- After the steam is stopped, the condensed water can be removed by opening the screw plug to prevent damage to the steam trap due to low temperature freezing.

Technical Standard

•GB/T12250-2005 Steam Trap Terminology Marking Structure Length

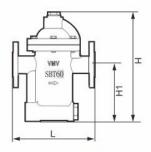
•GB/T22654-2008 Technical Conditions for Steam Trap

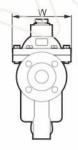
•GB/T12251-2005 Test Methods for Steam Trap

Production and performance characteristic tests

Structure Diagram

•ISO 6948 Automatic steam trap





Dimension Table

100				
- 1.1	n	it/	m	m

Model	Size	L	Н	Н1	W	Weight
SBT60W	DN25-32	260	460	260	220	27.5Kg
SBT60F	DN25-50	320	460	260	220	36Kg



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