



# **Lever Ball Float Steam Trap**

Lever Ball Float Steam Trap SFT20A



• Based on the density of vapor and liquid.

#### **Features**

- The valve body and bonnet are made of cast steel/forged steel.
- All internal parts are made of stainless steel, and the wear allowance has been fully considered in the design of movable parts, which improves the service life of the trap.
- Special flow channel design to achieve zero water hammer.
- Patented flexible closing system and micron-level precision closing system double guarantee no steam leakage and long service life.
- Built-in air exhaust valve to prevent steam lock.
- The independent filter makes the trap work in a clean environment.
- Choose different displacement curves according to the pressure.
- The back pressure rate is as high as 95%
- •The drain plug is designed at the bottom of the trap to ensure that the internal water is removed after stopping, to prevented floating ball from freezing in cold weather.

#### **Technical Standard**

•GB/T12250-2005 Steam Trap Terminology Marking

Structure Length

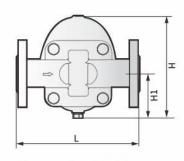
•GB/T22654-2008 Technical Conditions for Steam Traps

•GB/T12251-2005 Test Method for Steam Traps

•ISO 6948 Automatic steam traps

Production and performance characteristic tests

# Structure Diagram





#### **Dimension Table**

Model	Size	L	Н	Н1	W	Weight
SFT20AT	DN15-25	150	180	75	183	8.5 kg
SFT20AW	DN15-25	150	180	75	183	8.5 kg
SFT20AF	DN15-25	210	180	75	183	11 kg



### **Technical Parameters**

	Nominal pressure	PN25
	Max. allowable pressure (Shell)	2.45MPa/200°C
	Max. allowable temperature (Shell)	450°C/1.03MPa
	Factory steam action test	>3times/1.6MPa
	Max. operating pressure	1.6MPa
	Max. operating temperature	350°C
	Factory cold test pressure	3.8MPa
	Air test	2.0MPa

### **Material List**

Bonnet: A105/F304/F316

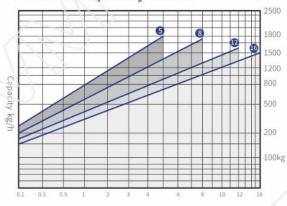
Disc: 440C

Body: WCB/CF8/CF8M

Other internal parts: 304

Seat: 420

### SFT20A Capacity Curve



Differential pressure bar



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