



# **Inverted Bucket Steam Trap**

Inverted Bucket Steam Trap Station SBT11TVS



#### **Technical Parameter**

Nominal pressure	PN25
Max. allowable pressure (Shell)	1.89Mpa/50°C
Max. allowable temperature (Shell)	350°C/1.62MPa
Factory steam action test	>3 times/1.6MPa
Max. operating pressure	1.6MPa
Max. operating temperature	350°C
Factory cold test pressure	3.8MPa
Air test	0.6MPa

## **Material List**

Bonnet: F304/F316

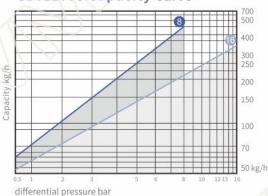
Body: F304/F316

Disc: 440C+304

Other internal parts: 304

Seat: 420

## **SBT11TVS Capacity Curve**



### **Working Principle**

· Based on the differential density of steam and liquid.

#### **Features**

- •The valve body and valve cover are all made of stainless steel.
- •All internal parts are made of stainless steel, and the wear allowance has been fully considered in the design of moving parts, which improves the service life of the steam trap
- Internally installed U-shaped stainless steel pipe flow channel design to achieve water sealing effect.
- · Reliable flexible closure system with patented technology, no steam leakage.
- •External filter connector, so that the steam trap works in a clean environ ment.
- The back pressure rate is as high as 90% or more.

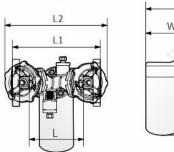
#### **Technical Standard**

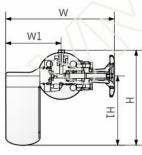
- •GB/T12250-2005 Steam Trap Terminology Marking Structure Length
- •GB/T22654-2008 Technical Conditions for Steam Trap
- •GB/T12251-2005 Test Methods for Steam Trap
- •ISO 6948 Automatic steam trap Production and performance characteristic tests

Flow Chart



#### **Structure Diagram**





#### **Structural Dimension Table**

Model	Size	L	L1	L2	W	W1	Н	H1
SBT11TVS	DN15-25	120	180	230	246	120	215	155

#### Weight

SBT11TVS:5.4Kg SBT11TVSF:7.6Kg Unit(mm)



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