

Inverted Bucket Steam Trap

SBT11A Inverted Bucket Steam Trap



Technical Parameter

Nominal pressure	PN25
Max. allowable pressure (Shell)	1.89Mpa/50°C
Max. allowable temperature (Shell)	350°C/1.62MPa
Factory steam action test	>3 times/1.6MPa
Max. operating pressure	1.6MPa
Max. operating temperature	350°C
Factory cold test pressure	3.8MPa
Air test	0.6MPa

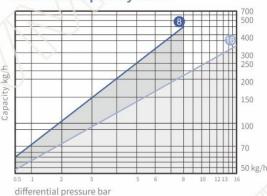
Material List

Bonnet: F304/F316 Disc: 440C+304

Body: F304/F316 Other internal parts: 304

Seat: 420

SBT11A Capacity Curve



Working Principle

· Based on the differential density of steam and liquid.

Features

- •The valve body and valve cover are all made of stainless steel.
- •All internal parts are made of stainless steel, and the wear allowance has been fully considered in the design of moving parts, which improves the service life of the steam trap
- Internally installed U-shaped stainless steel pipe flow channel design to achieve water sealing effect.
- Reliable flexible closure system with patented technology, no steam leakage.
- •External filter connector, so that the steam trap works in a clean environ-ment.
- The back pressure rate is as high as 90% or more.

Technical Standard

•GB/T12250-2005 Steam Trap Terminology Marking Structure Length

•GB/T22654-2008 Technical Conditions for Steam Trap

•GB/T12251-2005 Test Methods for Steam Trap

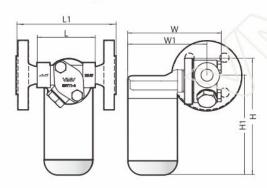
•ISO 6948 Automatic steam trap

Production and performance characteristic tests

Flow Chart



Structure Diagram



Structural Dimension Table							Unit(mm)
Model	Size	L	L1	W	W1	Н	H1
SBT11A	DN15-25	88	210	152	130	176	150

Weight

SBT11A:4.2Kg SBT11AF:6.1Kg



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